

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Wimech S.C.**

**ul. Wiejska 2C  
05-805 Otrebusy  
POLAND**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of parts for railway vehicles CL1 no design (supporting equipment boxes and underfloor containers)

### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	22, 23	t = 3 - 12 mm	FW
135	8.1	t = 1.5 - 6 mm	BW, FW
	1.1	t = 2.1 - 6 mm	FW
141	22, 23	t = 0.5 - 6 mm	BW, FW
	8.1	t = 1 - 3 mm	BW, FW
	1.2	t = 1.4 - 4 mm	BW, FW

**Responsible welding coordinator:** Dipl.-Ing. Adam Szczepaniak (IWE) born: 29.10.1990  
**Deputy with equal rights:** Kazmierz Ferenc (EWE) [external] born: 20.09.1939  
**Deputy:** Pawel Olow (IWT) born: 12.06.1982  
**Comments:** see reverse

**Certificate no.:** TÜVNORD/15085/CL1/161/2/12

**File reference:** 8114345568 TN3209

**Valid:** from 14.02.2017 to 14.02.2020

**Issued on:** 17.02.2017

**Auditor:** KRULISZ  
General regulations (see reverse)



Wätke  
certification body