

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Wimech S.C.**

**ul. Magazynowa 3  
05-804 Pruszkow  
POLAND**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of parts for railway vehicles CL1, without design (supporting equipment boxes and underfloor containers)

### Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	22, 23 22, 23	t = 3 - 12 mm t = 3 - 12 mm	BW FW
135	8.1 1.1	t = 1.5 - 6 mm t = 2.1 - 6 mm	BW, FW FW

(continuation: see reverse)

**Responsible welding coordinator:** Dipl.-Ing. Adam Szczepaniak (IWE)      born: 29.10.1990

**Deputy with equal rights:** Kazmierz Ferenc (EWE) [external]      born: 20.09.1939

**Deputy:** Pawel Olow (IWT)      born: 12.06.1982

**Certificate no.:** TÜVNORD/15085/CL1/161/3/12

**File reference:** 8118201516 TN3209

**Valid:** from 17.07.2020 to 14.02.2023

**Issued on:** 17.07.2020

**Auditor:** KRULISZ

General regulations (see reverse)

Hoffmann  
certification body

Certificate no.: TÜVNORD/15085/CL1/161/3/12

### Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	22, 23 8.1 1.2	t = 0.5 - 6 mm t = 1 - 4 mm t = 1.4 - 4 mm	BW, FW BW, FW BW, FW

### Comments:

Authorized for performing, evaluation and approval of qualification tests of welders and approval testing of welding Operators are: Mr. Szczepaniak and Mr. Ferenc

### General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.

To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required:

<https://www.tuev-nord.de/en/customer-login/digital-signature/>