

# CERTIFICATE

No. TNP-3834-0053-2021 rev. 1

**TÜV NORD Polska Sp. z o.o.**

certifies that the company

**WIMECH S.C.**  
**ul. Magazynowa 3**  
**05-804 Pruszków**

meets the quality requirements for fusion welding in accordance with the standard

**PN-EN ISO 3834-2:2007**

The company is using a technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products

The scope of certification has been detailed in the annex for this certificate.

This certificate is valid until **25.04.2024**

Katowice, 13.08.2021



Certification Body

  
**Zbigniew Grzybacz**  
Certifier  
TÜV NORD Polska Sp. z o.o.

## Annex to the certificate No. TNP-3834-0053-2021 rev. 1

Manufacturer: WIMECH S.C., ul. Magazynowa 3, PL-05-804 Pruszków  
 Manufact. sites: WIMECH S.C., ul. Magazynowa 3, PL-05-804 Pruszków  
 Date of issue: 13.08.2021

### 1. The scope of certification

Welding of products for electronics including housing and structures with special regards to railway industry.

### 2. Material groups (acc. to ISO/TR 15608:2017)

1.1, 1.2 (ReH ≤ 355 MPa), 1.4, 8.1, 22, 23

### 3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2011) with grade of mechanization	Material groups (acc. to ISO/TR 15608:2017)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 (ReH ≤ 355 MPa), 1.4, 8.1
141 TIG Tungsten inert gas welding, manual	1.1, 1.2 (ReH ≤ 355 MPa), 1.4, 8.1, 22, 23
131 MIG Metal inert gas welding, partly-mechanized	22, 23

### 4. Responsible welding coordinators

Name	Qualification	Scope of competence and level*
SZCZEPANIAK, Adam	IWE	Responsible welding coordinator, level C
FERENC, Kazimierz	IWE (Eng. D.)	Deputy welding coordinator, level C
OŁÓW, Paweł	IWT	Support welding coordinator, level S

\* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C

