

# C E R T I F I C A T E

Welding of railway vehicles and  
components according to EN 15085-2

TÜVNORD/15085/CL1/161/12/4

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

**Wimech S.C.**  
**ul. Magazynowa 3**  
**05-804 Pruszków**  
**Poland**

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.  
The scope of application can be found on the following page.

**EN 15085-2 classification level CL1**  
**in the type of activity P**

validity: 2023-02-20 until 2026-02-14

date of issue: 2023-02-20  
File number: 8121229594  
Customer number: TN3209  
Lead auditor: M.Sc. NOWAK

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Dipl.-Ing. (FH) ROHARDT  
certification body



# Scope of the certificate

TÜVNORD/15085/CL1/161/12/4

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23	t = 3 - 12 mm	FW
135	1.1 1.1 8.1 8.1	t = 2.1 - 24 mm t = 2.1 - 30 mm t = 0.5 - 6 mm t = 0.7 - 6 mm	BW FW BW FW
141	1.2 1.2 22, 23 8.1	t = 1.4 - 2.6 mm t = 1.4 - 4 mm t = 0.5 - 6 mm t = 1 - 3 mm	BW FW BW/FW BW/FW

## Area of Application:

- New build of components for railway vehicles

## Responsible welding coordinator(s):

Adam SZCZEPANIAK, Level A (IWE)

born: 1990-10-29

## 1st deputy(ies) of the responsible welding coordinator(s):

Kazimierz FERENC, Level A (IWE) [external]

born: 1940-09-20

## Others deputies:

Paweł OŁÓW, Level B (IWT)

born: 1982-06-12

## Remarks:

The welding coordinators Adam SZCZEPANIAK, Kazimierz FERENC are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

## General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

