

Certificate

Meeting quality requirements for welding according to the standard
PN-EN ISO 3834-2:2021-09

The Product Certifying Body TÜV NORD Polska Sp. z o.o. accredited by the Polish Centre for Accreditation (No. AC 103) certifies that the requirements of the above standard are met for the company:

WIMECH S.C.
05-804 PRUSZKÓW
Magazynowa 3
Poland

The company has the technical equipment, qualified personnel and welding technologies to ensure proper production and control of welded products.

The scope of the certification is defined in the annex to this certificate.

Certificate No. TNP-3834-0034-2024 rev. 1 The certificate is valid until: 03.03.2027

Katowice, 14.03.2025



Certifier
Małgorzata Stasiak

TÜV NORD Polska Sp. z o.o.
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AC 103

Product Certification Body
accredited by PCA, No. AC 103

TÜVNORDGROUP

Annex

to certificate no. TNP-3834-0034-2024 rev. 1

PN-EN ISO 3834-2:2021-09

Manufacturer: **WIMECH S.C.**, Magazynowa 3, 05-804 Pruszków, Poland
 Manufacturing site: **WIMECH S.C.**, Magazynowa 3, 05-804 Pruszków, Poland
 Date of issue: **14.03.2025**

1. Scope of certification

Processes related to welding of metallic materials according to PN-EN ISO 3834-2:2021-09 standard in the field of carrying products for electronics including housing and structures with special regards to load - bearing steel structures and the railway industry.

2. Material groups (according to ISO/TR 15608:2017)

1.1, 1.2 (≤ 355 MPa), 1.4, 8.1, 22, 23

3. Welding processes and related material groups

Welding processes (acc. to PN-EN ISO 4063:2023-10) with degree of mechanization (manual, partly mechanized, mechanized, automatic, robotic)

Material groups (acc. to ISO/TR 15608:2017)

111, Manual metal arc welding	
121, Submerged arc welding with solid wire electrode;	
131, MIG welding with solid wire electrode;	22, 23.1
135, MAG welding with solid wire electrode;	1.1, 1.2 (≤ 355 MPa), 1.4, 8.1
136, MAG welding with flux cored electrode;	
138, MAG welding with metal cored electrode;	
141, TIG welding with solid filler material;	1.1, 1.2 (≤ 355 MPa), 1.4, 8.1, 22, 23.1
52, Laser welding;	8.1, 22, 23.1
783, Drawn arc stud welding with ceramic ferrule or shielding gas;	

4. Responsible welding coordinators

Name	Qualification	Scope of competence and level of qualifications*
Adam Szczepaniak	IWE	Responsible welding coordinator, level C
Paweł Ołów	IWT	Deputy welding coordinator, level S

* The level of knowledge complies with PN-EN ISO 14731:2019-05 B, S or C